

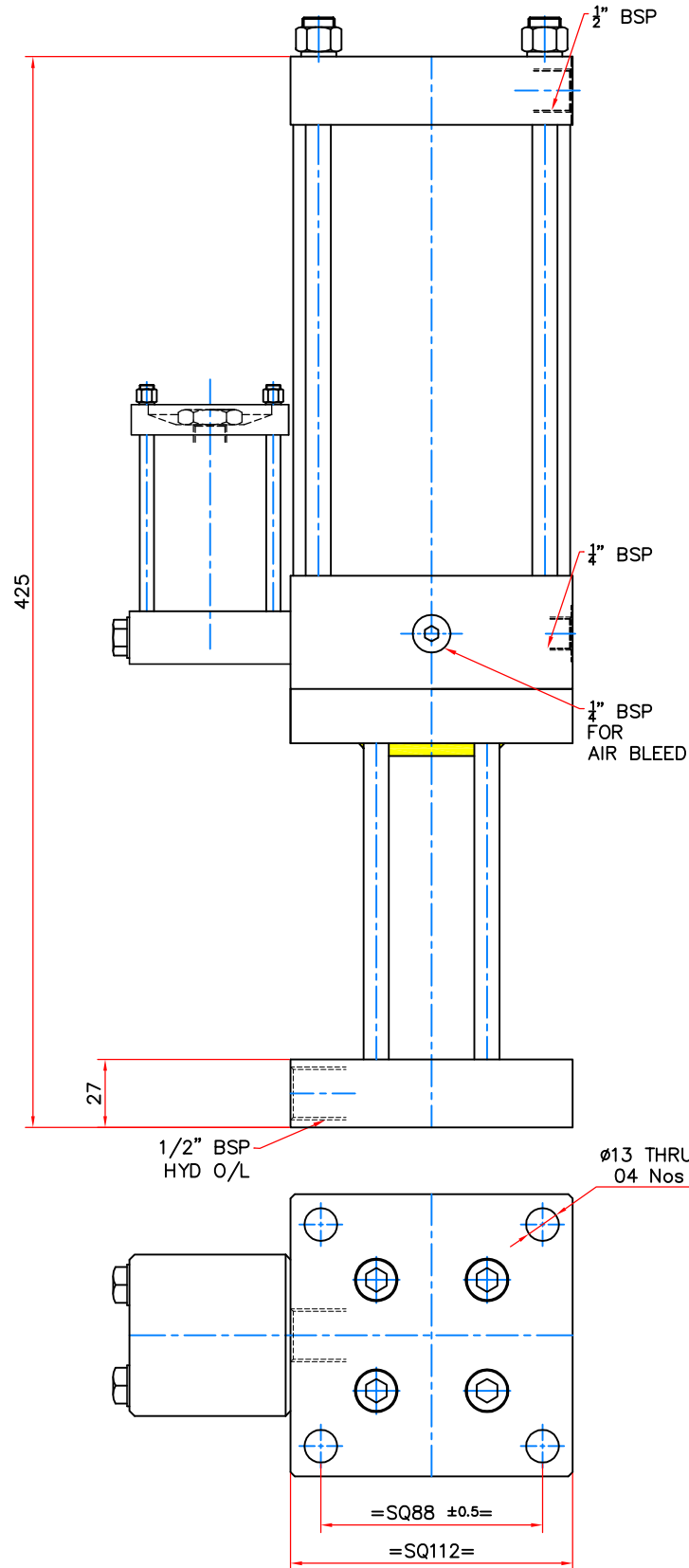
A

B

C

D

DO NOT MEASURE DRAWING . IF IN DOUBT PLEASE ASK.



Surface Finish	Ra Value- μ	Roughness No.
▽	50	N12
▽	25	N11
▽	12.5	N10
▽	6.3	N9
▽	3.2	N8
▽	1.6	N7
▽	0.8	N6
▽	0.4	N5
▽	0.2	N4
▽	0.1	N3
▽	0.05	N2
▽	0.025	N1

Unspecified m/c deviations (med to IS 2102)			TITLE		HYDRO-PNEUMATIC INTENSIFIER DOUBLE ACTING					
Linear-Length or Diameter			MODEL		1330-064-050			Note: Remove all sharp corners 0.5x45° All dimensions are in mm unless specified		
Over	Upto & inc.	TOL	BORE		ø100		QTY			
-	6	±0.1	ROD		ø25					
6	30	±0.2	OIL OUTPUT		50 cc		SCALE	NTS		
30	120	±0.3	INT. RATIO		1:16		DRAWN	SKH	19/02/16	
120	315	±0.5	MOUNTING		FRONT FLANGE	CHKD	RBP	19/02/16		
315	1000	±0.8	RATED PR.		7 kg/cm²	APPD	RBP	19/02/16	ALTERATION	
1000	2000	±1.2								
Length of shorter side of angle										
Over	Upto & inc.	TOL								
-	6	±1°								
6	30	±30°								
30	120	±20°								
120	315	±10°								

Preac

FLUID POWER

PRECISION ENGINEERING ACCESSORIES

PEENYA BANGALORE-58 INDIA

Preac
FLUID POWER

PRECISION ENGINEERING ACCESSORIES

PEENYA BANGALORE-58 INDIA